



# P-TUFF® SEALANT E-102 (PTS E-102)

A Single Component Interior or Exterior Joint Sealant for Use in Moving and Non-Moving Joint Applications

## 1.01 DESCRIPTION

P-Tuff® Sealant E-102 is a single component, fast curing, high performance, low modulus, interior or exterior joint sealant for use in both moving and non-moving joint applications. P-Tuff® Sealant E-102 provides a long lasting, weather-tight seal to a variety of building substrates. Please use the correct product grade that complies with VOC regulations as per federal, state, statutory bodies, county and city regulations/codes at the place of installation of product.

## 1.02 FEATURES

- 100% Solids
- Bonds to a Variety of Substrates Without Priming
- Bonds to Damp Masonry
- Durable, Long-lasting Seal
- Easy to Trowel & Gun
- Excellent Weathering Properties
- Fast Skinning
- Gun Grade
- No Mixing
- No Odor
- No Shrinkage
- No Solvents
- No Special Tools or Mixing
- Non-Slump Applies to Vertical and Overhead Applications
- Safe to use Indoors & Confined Spaces
- Single Component
- Single Component
- Unique Polymer
- Resists Dirt Pickup on Construction Sites

## 1.03 TYPICAL USES

- Block
- Cove Joints
- Details
- Expansion Joint
- Metal
- Pre-Cast Concrete
- Roofing Details
- Stone
- Weather Sealing
- Block & Masonry
- Curtain Walls
- EPDM
- Masonry
- Parapets
- PVC
- Siding
- Vinyl
- Window & Door Frames

## 1.04 SUBSTRATES

- Concrete
- Wood
- Foam
- SBS mod bit
- Galvanized Metal
- Brick
- Glass
- Aluminum
- Kynar-Coated Metal

## TECHNICAL DATA (Based on draw down films)

Specific Gravity (Depending on Color)	1.50 ± 0.1
Viscosity (Brookfield RVT, TF Spindle, 4RPM, 73°F [23°F])	>850,000 cps
Odor	Mild Ester Smell
Service Temperature, Continuous Service	-40°F to 200°F (-40 to 93.3°C)
Low Temperature Flex	-20°F (-28.9°C) pass 1/4" mandrel
Slump (Sag), ASTM C-697	Zero Slump
Hardness, ASTM D-2240 Shore A	24 ± 3
Shear Strength, ASTM D-1002	75 ± 5 psi (0.52 ± 0.4 mPa)
Tack-free Time, ASTM C-679	20-30 minutes

## COMPLIANCES

- ASTM C-920, Type S, Grade NS, Class 25, use NT, T, M, G, A, and O
- Federal Specification TT-S-00230-C Type II, Class A
- Corps of Engineers CRD-C-541, Type II, Class A
- Canadian Standards Board CAN 19, 13-M82

## 1.05 COLOR

Black, bronze, limestone, almond, grey and white  
Custom colors are available upon request. Minimum quantity required and additional costs may apply.

## 1.06 PACKAGING

10.1 oz (299 ml) Cartridge: 24 per case, 60 cases per pallet  
20 oz (591 ml) Sausage: 12 per case, 45 cases per pallet

## 1.07 JOINT PREPARATION

Joints should be cleaned, dry, and free from all contamination including dirt, oils, grease, tar, wax, rust and any other substance that may inhibit the sealant's performance.

Joint Width inches (mm)

1/4 - 1/2 (6-13)

1/2 - 3/4 (13-19)

Joint Depth inches (mm)

1/4 (6)

1/4 - 3/8 (6-10)

3/4 - 1 (19-25)  
1 - 2 (25-50)

3/8 - 1/2 (10-13)  
1/2 (13)

### 1.08 JOINT DESIGN

Install all joint applications per ASTM and SWRI recommendations and guidelines. Joints shall be designed with a depth to width ratio of 1:2 (joint depth one-half the width). Refer to ASTM and SWRI for Joint Prep guidelines. It is recommended that the joint shall be no less than 1/4" wide by 1/4" deep (6 mm x 6 mm). The maximum depth of sealant shall be 1/2" (13 mm). Control the depth of the sealant by using a backer rod that is 25% larger than the joint opening at standard temperature.

Where the joint configuration will not permit a backer rod, it is recommended that an alternative bond breaker be used.

Prevention of three-point adhesion is necessary through the use of a backer rod or bond breaker tape to ensure proper joint movement and a long lasting weather-proof seal.

### 1.09 METAL

Prepare all metal in a manner to ensure maximum adhesion. Remove all rust, scale and residue. Remove films, coatings and oils with an appropriate solvent such as alcohol.

It is recommended that Kynar-coated substrates be tested for adhesion prior to starting the project. Please contact Poly-Tuff Systems International (PSI) for specific application guidelines and recommendations.

### 1.10 CONCRETE

Concrete and masonry substrates shall be fully cured and dry prior to the application of the sealant. Remove any contamination by mechanical abrasion, sand blasting or power washing.

### 1.11 WOOD

Wood shall be clean, sound and dry prior to sealant application. Treated wood shall be allowed to weather for six (6) months. Coatings and paint shall be removed (or tested for compatibility) to ensure a proper bond.

### 1.12 PRIMING

In most instances P-Tuff® Sealant E-102 will not require a primer. Certain applications or substrates such as Kynar-coated metal, may require a primer to ensure a lasting bond and weatherproof seal. It is the user's responsibility to determine the need for a primer. It is recommended that wherever prolonged immersion is anticipated a primer be used for best performance.

## APPLICATION

### 2.01 APPLICATION BASICS

P-Tuff® Sealant E-102 is an one-component, ready-to-use material which requires no mixing or preparation. It is recommended that a quality caulking gun be used to ensure ease of application. Apply when temperatures are above 40°F (4.44°C). When all the joint preparation is complete, cut the plastic nozzle at a 45-degree angle to approximately the size of the joint opening. Begin gunning to fill the joint from the bottom to the surface. Make sure there are no voids or air pockets. Dry tooling is recommended to create a strong mechanical bond against the joint faces.

Do not use P-Tuff® Sealant E-102 in temperatures below 40°F (4.44°C). P-Tuff® Sealant E-102 can be painted after 24 hrs. Water-based paint

is recommended. P-Tuff® Sealant E-102 can be used in vertical or overhead working conditions.

P-Tuff® Sealant E-102 typically skins over within 45 minutes and cures through in 3 to 7 days depending upon temperature, humidity and thickness. Lower temperatures and humidity prolong cure time. Higher temperatures accelerate cure time.

### 2.02 FINISHING

Wet sealant can be removed using a solvent such as alcohol, or soap and water. Cured P-Tuff® Sealant E-102 can be removed by abrading or scraping the substrate. Equipment should be cleaned with an environmentally-safe solvent, as permitted under local regulations, immediately after use.

### 2.04 CLEAN-UP

Wet sealant can be removed using a solvent such as alcohol, or soap and water. Cured P-Tuff® Sealant E-102 can be removed by abrading or scraping the substrate. Equipment should be cleaned with an environmentally-safe solvent, as permitted under local regulations, immediately after use.

### 2.04 SHELF LIFE AND STORAGE

P-Tuff® Sealant E-102 has a shelf life of 12 months from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

### 2.05 LIMITATIONS

- P-Tuff® Sealant E-102 should not be used in direct contact with single component, moisture-cured-urethane coatings without use of an epoxy primer. Sealant shall be cured for 3-5 days prior to any direct coating with water-cured E-Tuff® 100 or P-Tuff® Classic.
- Avoid prolonged contact with skin. Uncured adhesive irritates eyes. In case of contact with eyes, immediately flush with water. Call a physician.
- In areas of prolonged chemical exposure contact Technical Services for recommendations. Do not allow uncured P-Tuff® Sealant E-102 to come into contact with uncured silicone sealants.
- Allow treated wood to "cure" for six months prior to application per APA guidelines. Do not use in areas subject to continuous immersion without a primer.
- Horizontal applications will require tooling. Do not store in elevated temperatures. P-Tuff® Sealant E-102 will not freeze during storage. To ensure easy gunning, bring to room temperature before application.
- Read and ensure that the most up-to-date SDS and technical guidelines are being followed. Proper use and application are the responsibility of the applicator.

## KEEP OUT OF REACH OF CHILDREN



# TECHNICAL DATA SHEET

## SECTION 3.7.12

Please read all information in the General & Safety Guidelines, Technical Data Sheets, Guide Specifications and Safety Data Sheets (SDS) before applying material. PSI Products are for "Professional Use Only" and preferably applied by professionals who have prior experience with the PSI Products or have undergone training in application of PSI Products. Published technical data and instructions are subject to change without notice. Contact your local PSI representative or visit our website for current technical data, instructions, and project specific recommendations.

#### **LIMITED WARRANTY**

PSI warrants its products to be free of manufacturing defects and that they will meet PSI current published physical and chemical properties. Seller's sole responsibility shall be to replace that portion of the product which proves to be defective. There are no other warranties by PSI of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. PSI shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. PSI shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. PSI reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

#### **DISCLAIMER**

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. It is the user's responsibility to satisfy himself, by his own information and test, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his use of the product. We do not suggest or guarantee that any hazard listed herein are the only ones which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements, whether in writing or oral, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and PSI makes no claim that these tests or any other tests, accurately represent all environments.

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