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P-TUFF® SEALANT 80A

*Two-Part Polyurea
 80 shore A Caulking Compound*

DESCRIPTION

P-Tuff® Sealant 80A is a two component aromatic, 1:1 ratio, rapid setting, self leveling, 100% solids polyurea caulking compound for interior and exterior horizontal application.

FEATURES

- ❖ 100% Solids Meets VOC Regulations
- ❖ Flexible
- ❖ Down Time 30-90 minutes
- ❖ Odorless
- ❖ Meets USDA Criteria
- ❖ Non-Toxic
- ❖ Remains Flexible, Even In Cold Temperatures
- ❖ Meets California VOC and SCAQMD Requirements

USES

P-Tuff® Sealant 80A is used on interior and exterior horizontal concrete surfaces, to repair random cracks, control joints, and other areas where down time is limited.

- ❖ Food Processing Plants
- ❖ Airports
- ❖ Bridge Headers
- ❖ Spalls
- ❖ Freezers and Cold Storage
- ❖ Truck Aprons
- ❖ Waste Water Treatment Plants
- ❖ Grade Matching
- ❖ Parking Garage Decks
- ❖ Saw/Utility Cuts
- ❖ Industrial/Manufacturing Facilities

Note: P-Tuff® Sealant 80A will discolor in exterior applications.

COLORS

Concrete Grey

PACKAGING

10 gallon kit: One 5 gallon pail of Side-A and one 5 gallon pail of Side-B.

100 gallon kit: One 55 gallon drum (net 50 gallons) of Side-A and 55 gallon drum (net 50 gallons) of Side-B.

TECHNICAL DATA

Specific Gravity
 Part-A 1.16
 Part-B 1.01
 Viscosity at 80°F
 Part-A 430 cps
 Part-B 550 cps
 Gel Time @ 75°F, ASTM D-2471 50 seconds
 Shore A hardness, ASTM D-2240 80 ± 2A
 Tensile Strength, ASTM D-412 1500 ± 200 psi
 Elongation, ASTM D-412 300 ± 50%
 Tear Strength, ASTM D-624 275 ± 50 pli
 Volatile Organic Compounds, (Part-A & B combined)
 ASTM D-2369-81 <0.75 lbs/gal
 90 gm/liter

COVERAGERATESLF/Gallon

		Width of Joint						
		¼"	⅜"	½"	⅝"	¾"	⅞"	1"
Depth of Joint	¼"	308	205	154	123	102	88	77
	⅜"	205	136	102	82	68	58	51
	½"	154	102	77	61	51	44	38
	⅝"	123	82	61	49	41	35	30
	¾"	102	68	51	41	34	29	25
	⅞"	88	58	44	36	29	25	22
	1"	77	51	38	30	25	22	19

Coverages and yields shown do not include allowances for loss or waste and variations in job conditions. Each user must establish his own factors for loss from experience.

SURFACE PREPARATION

Allow concrete to cure 28 days before installation.

Saw cut the joint to ACI Recommendations.

All joints must be clean and dry prior to installing P-Tuff® Sealant 80A.

If joint is damp, dry with heat torch.

If primer is required, use Enviro-Grip® EP#2 or Enviro-Grip® EBF.

Remove all dust from the concrete pores prior to installing P-Tuff® Sealant 80A.

If backer rod is used in control joints, the recommended depth is not greater than 25% of the total depth of the slab.

Construction joints are to be filled to full depth using no backer rod or silica sand.

To repair T-joints, the joint should be cut a minimum of 25% of the total depth of the slab. The side of the T-joint must be cut 1½" from the joint and a minimum of ½" deep.

For random crack and spall repairs each side of the crack should be cut to create a minimum ½" deep vertical edge.

Ensure that all joint edges are at 90° angles to grade with no V-grooving or feather edges.

MIXING

P-Tuff® Sealant 80A may not be diluted under any circumstance.

Pre-mix P-Tuff® Sealant 80A Side-B material before combining with Side-A. Side-A material requires no mixing.

Add Side-A to Side-B while mixing, using a mechanical mixer (Jiffy Mixer) with a low speed drill and Jiffy Mixer blade. Mix until a homogeneous mixture and color is obtained (at least 5 minutes).

Use care to scrape the sides of the container to ensure that no unmixed material remains.

Use caution not to whip too much air into the material as this may result in pinhole blisters or shortened potlife.

APPLICATION

For best results machine dispense using a 1:1 ratio pump, with or without heater as required.

This material can be applied at environmental temperatures from 20°F (-6.6°C) to as high as 135°F (57°C).

The product needs to be conditioned at 75-80°F prior to use.

FINISHING

After applying P-Tuff® Sealant 80A wait 60-90 minutes, depending on temperature and humidity before open to traffic.

Surface can be utilized to light traffic within 90 minutes of application.

Slice off any overpour flush to grade.

CLEANUP

Cured product may be disposed of without restriction. Mix excess A and B material and allow to cure. Check local, state and federal laws before disposing of material.

STORAGE

P-Tuff® Sealant 80A should be stored at 60-90°F (15-35°C).

P-Tuff® Sealant 80A has a shelf life of one (1) year from date of manufacture in original, factory sealed containers.

LIMITATIONS

Do not use in cracks, construction joints or control joints if surface is subject to thermal cycling.

Discoloration will occur if exposed to UV, however no change will occur in the physical properties.

WARNING

This product contains Isocyanates and Curatives.

Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying material. Published technical data and instructions are subject to change without notice. Contact your local PSI representative or visit our website for current technical data and instructions.

LIMITED WARRANTY

PSI warrants its products to be free of manufacturing defects and that they will meet PSI current published physical properties. PSI warrants that its products, when properly installed by a state licensed waterproofing contractor according to PSI guide specifications and product data sheets over a sound, properly prepared substrate, will not allow water migration for a period of 12 months. Seller's sole responsibility shall be to replace that portion of the product which proves to be defective. There are no other warranties by PSI of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. PSI shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. PSI shall not be responsible for use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee is being issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. PSI reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.

DISCLAIMER

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