TECHNICAL DATA SHEET SECTION 4.8



Concentrated Water Base Form Release

1.01 DESCRIPTION

TuffRelease[™] Concentrate, once diluted, creates a reactive, water-based, release agent for all types of concrete forms. Forms treated with TuffRelease[™] Concentrate easily minimizes the number of bug holes. TuffRelease[™] Concentrate will not damage styrene bead or form liners. It leaves a coating on steel forms that inhibits rust. Please use the correct product grade that complies with VOC regulations as per federal, state, county and city regulations/codes at the place of installation of product.

1.02 USES

- All Types of Forms
- Equipment Protection such as Paving Forms and Machines, Hoists, Buckets, as well as Steel and Aluminum Windows
- Maintenance Reduction or Metal Forms
- Increases Lifespan of Wood Forms

1.03 FEATURES

- Improves Release of Formwork
- Protects Formwork against Rust
- Reduces Concrete Buildup on Formwork And Liners
- Reduces Cleaning of Formwork
- Leaves No Residue, Stain or Discoloration
- Reduces Concrete Surface Voids
- Sprays Easily

1.04 TECHNICAL DATA

Meets V.O.C. emission requirements for form releases (EPA limit < 350 g/L). V.O.C. content $<\!250$ g/L

1.05 PACKAGING

275 gallon (1041 liters) tote 55 gallon (208 liters) drum 5 gallon (3.8 liters) pail

1.06 COVERAGE

Form surfaces should be clean of dirt, rust, scale and concrete build-up prior to application. Spray application of TuffRelease is recommended with coverage as follows:

Steel, Plastic, Fiberglass	1000 sqft/gal (24.5 sqm/liter)
Conditioned Aluminum	1000 sqft/gal (24.5 sqm/liter)
HDO Plywood	1000 sqft/gal (24.5 sqm/liter)
MDO Plywood	1000 sqft/gal (24.5 sqm/liter)
Dimensional Lumber	1000 sqft/gal (24.5 sqm/liter)
BB Grade Plywood	1000 sqft/gal (24.5 sqm/liter)

Actual application rates depend on the porosity of the form surface.

1.07 APPLICATION

Dilution: Mix 1 part **TuffRelease™ Concentrate** with 4 parts clean water in a clean container. Mix thoroughly for 2-3 minutes

For best results, agitate **TuffRelease™ Concentrate** before each

use and then spray apply using an atomizing or misting spray tip so that application creates a thin uniform film to maximize product performance and economy. Over application will not produce better results and may cause dusting.

Excess material or puddles should be removed with a squeegee and absorbent rags. When properly applied, **TuffRelease™ Concentrate** will not leave any residue or stain on the concrete, producing a smooth, architectural concrete surface ready for subsequent coatings. Coating manufacturer's recommendations for surface preparations must be followed.

1.08 CLEAN UP

Tools and Equipment: Flush and clean with water immediately after use. Use **PSI's Solvent 100** or other cleaning solvents for sprayers to remove cured or residual material.

1.09 STORAGE AND SHELF LIFE

The material should be stored between $40-95^{\circ}F$ ($4-35^{\circ}C$) in a cool, dry area away from direct sunlight. The shelf life of properly stored, unopened container is 12 months from the date of manufacture. An excessive temperature differential and/or high humidity can shorten the shelf life expectancy.

1.10 LIMITATIONS

Do Not Allow the diluted **TuffRelease[™] Concentrate** to freeze. Should not be used as a bond breaker in tilt-up construction. DO NOT EXPOSE TO OR APPLY NEAR FIRE OR FLAMES. FOR WELL VENTILATED OR EXTERIOR USE ONLY!

READ SDS PRIOR TO USING PRODUCT. KEEP OUT OF THE REACH OF CHILDREN.



Please read all information in the General & Safety Guidelines, Technical Data Sheets, Guide Specifications and Safety Data Sheets (SDS) before applying material. PSI Products are for "Professional Use Only" and preferably applied by professionals who have prior experience with the PSI Products or have undergone training in application of PSI Products. Published technical data and instructions are subject to change without notice. Contact your local PSI representative or visit our website for current technical data, instructions, and project specific recommendations.

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