



# ENVIRO-GRIP™ EP#1

A Two Component, 100% Solids, Solvent Free, Epoxy-Polyamine Primer for Use on Concrete, Plywood and Other Heavy Traffic Areas – Indoor/Outdoor

## 1.01 DESCRIPTION

Enviro-Grip™ EP#1 is a two component, low odor, liquid applied, epoxy-polyamine primer with unique penetrating characteristics. This primer is recommended for use on concrete, plywood and other heavy traffic areas. Use in indoor or outdoor applications. Please use the correct product grade that complies with VOC regulations as per federal, state, statutory bodies, county and city regulations/codes at the place of installation of product.

## 1.02 FEATURES

- 100% Solids
- Excellent Adhesion
- Low Odor
- Low Viscosity
- Solvent Free

## 1.03 TYPICAL USES

- Concrete
- Glass Reinforced Plastics
- Plywood
- Polyurethane Elastomeric Surfaces

## 1.04 COLOR

Side-A: blue, Side-B: yellow

## 1.05 PACKAGING

3-gallon kit: One 3.5-gallon pail containing net 2 gallons (7.57 liters) of Side-A blue liquid and 1 gallon (3.78 liters) can of Side-B yellow liquid

15-gallon kit: Two 5 gallon (18.9 liters) pails of Side-A blue liquid and 5 gallon (18.9 liters) pail of Side-B yellow liquid

## 1.06 SURFACE PREPARATION

Refer to General and Safety Guidelines for complete information. Concrete surfaces require a medium sandpaper finish equal to or greater than an ICRI CSP #3. Surface preparation may be completed by shotblasting or the use of Poly-Tuff Profile and Etch cleaner. Peel and adhesion tests are recommended. Install a 100-200 sqft (9.30-18.58 sqm) mock up of the system to be installed and approve for aesthetics, color, texture, actual coverage rates and functionality before proceeding.

## 1.07 MIXING

Enviro-Grip™ EP#1 Side-A and Side-B should be thoroughly mixed individually prior to combining to ensure a homogeneous material. The volume mixing ratio is 2 parts Side-A to 1 part Side-B (2A:1B). The combined components should be thoroughly mixed using a mechanical mixer at slow speed or for at least 5 minutes if mixed by hand.

## TECHNICAL DATA (Based on draw down films)

Theoretical Coverage Rate: 1 gallon/300 sqft or 300 sqft/gallon (0.14 liters/sqm)	
Pot Life 75°F (24°C) @ 50% RH	20-30 minutes
Dry Film Thickness per Coat	5±1 mils (127±25 microns)
Specific Gravity	A-Side: 1.09 ± 0.1 B-Side: 1.07 ± 0.1
Viscosity, at 75°F (24°C) Side-A & B combined	600±50 cps
Total Solids by Weight, ASTM D-2369	91 ± 2%
Total Solids by Volume, ASTM D-2697	90 ± 2%
Volatile Organic Compounds ASTM D-2369-81	0.75 lbs/gal (90 gm/liter)
Elongation at Break, ASTM D-412	300-400% ± 50 psi

## APPLICATION

### 2.01 APPLICATION BASICS

Enviro-Grip™ EP#1 should be applied at the rate of 1 gallon (mixture of Side-A & Side-B) in an even and puddle-free application per 300 sqft or 300 sqft/gallon (0.14 liters/sqm). It can be applied using an airless sprayer, brush, or phenolic-resin-core roller. Coverage rates and cure times will vary depending on temperature, relative humidity, surface roughness and porosity, aggregate selection and embedment, and application technique. Coverage rates provided are optimal and are not guaranteed.

Allow Enviro-Grip™ EP#1 to become thumbprint-tack free before applying the coating. Heavy applications of primer for void filling will require longer dry times for a completely dry-to-touch film.

Allow primer to be completely dry where primer is used to fill voids and pinholes in concrete. Recommended surface temperature should be greater than 50°F (10°C) and at least 5°F (3°C) above the dew point. Enviro-Grip™ EP# 1 is very sensitive to heat and moisture.

High temperatures and high humidity will significantly accelerate the cure time and pot life. Use caution in batch sizes and thickness of

application. Low temperature and/or low humidity extend the cure time.

## 2.02 EQUIPMENT CLEANUP

Equipment should be cleaned with an environmentally-safe solvent, as permitted under local regulations, immediately after use.

## 2.03 SHELF LIFE AND STORAGE

Enviro-Grip™ EP#1 has a shelf life of 12 months from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

## 2.04 LIMITATIONS

- Not UV stable.
- Surfaces must be dry, clean, and free of foreign matter.
- Containers that have been opened must be used as soon as possible.
- Enviro-Grip™ EP#1 is difficult to clean up after it has cured.
- Do not dilute Enviro-Grip™ EP#1.
- Mix no more material than can be used with 20 minutes.

**WARNING: This product contains epoxy resin and curatives.**

# Enviro-Grip™ Primer

## Selection Chart

N/R = Not Recommended

FEATURES & USES	EP#1	EP #2	PUR #555	EP-WBs	EP #121	EP 404FC
Low Odor	YES	NO	YES	YES	YES	YES
Solvent Free	YES	NO	YES	YES	YES	YES
Low Viscosity	YES	NO	YES	YES	YES	YES
Fast Curing	NO	NO	YES	YES	YES	YES
Meets SCAQMD	YES	(SC) YES	YES	YES	YES	YES
Pedestrian & Vehicular Traffic	YES	YES	YES	YES	YES	YES
Recoat Window (Hours)	12	16	6	12	4	12
SUBSTRATE ADHESION	EP#1	EP #2	PUR #555	EP-WB	EP #121	EP 404FC
Concrete & Masonry	YES	YES	YES	YES	YES	YES
Asphaltic Concrete	TEST	N/R	N/R	TEST	TEST	TEST
Glass Reinforced Plastic	TEST	TEST	TEST	TEST	TEST	TEST
Plywood	YES	YES	N/R	N/R	YES	YES
Abraded Metals	YES	YES	YES	YES	YES	YES
Bonderized Metal	YES	YES	YES	YES	YES	YES

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